





Energy



Solutions for Walle Energy



Photovoltaic parks

ABOUT CARLO GAVAZZI

Carlo Gavazzi Automation is a multinational electronics group active in the design, manufacture and marketing of electronic equipment targeted at the global markets of industrial and building automation.

Our history is full of firsts and our products are installed in a huge number of applications all over the world.

With 80 years of successful operation, our experience is unparalleled. We have our headquarters in Europe and numerous offices around the world.

Our R&D competence centres and production sites are located in Denmark, Italy, Lithuania, Malta and the People's Republic of China.

Photovoltaic small business, commercial and tracking systems

Photovoltaic residential systems

Off-grid systems

We operate worldwide through 21 of our own sales companies and also selected representatives in more than 65 countries, from the United States in the West to the Pacific Rim in the East.

Our core competence in automation spans five product lines : Sense, Switch, Control, Fieldbus and EcoEnergy equipment.

Our wide array of products includes sensors, monitoring relays, timers, solid-state relays, electronic motor controllers, energy management equipment, fieldbus systems and components for renewable energy.

We focus our expertise on offering state-of-the-art product solutions in selected market segments.

customers include original Our equipment manufacturers of packaging machines, plastic-injection moulding machines, food and beverage production machines, conveying and materials handling equipment, door and entrance control systems, lifts and escalators, as well as heating, ventilation and airconditioning devices.





DESIGNED TO MEET MARKET REQUIREMENTS

The increasing demand for energy, the availability and cost of oil and issues of pollution make alternative sources of renewable energy essential.

Sun and wind energy can be transformed into electricity that can be used directly or fed into the grid according to national regulations.

Renewable energy in combination with energy efficiency is the basis for sustainable development and respect for the environment in which we all live.

Carlo Gavazzi's wide expertise is focused on developing and offering an EcoEnergy package of products and devices for the Renewable Energy market, specifically photovoltaic power plants.

The growing development of costeffective solar energy technology has great potential to benefit our world.

Solar technologies diversify the energy supply, reduce our dependence on fossil fuels, improve air quality and offset greenhouse gas emissions.

Carlo Gavazzi offers complete and modular solutions to monitor and control the efficiency of photovoltaic plants.

Our product range for solar solutions includes inverters, solar battery chargers, energy meters and interface protections. The increasing popularity of renewable energy systems is not only affecting grid-connected applications but is also widely considered as an alternative solution in off-grid systems.

In remote areas where most energy is supplied by diesel generators renewable energy systems are gaining popularity as their use, besides being "green", involves no air pollution nor noise and avoids periodic refuelling and consequent cash expenditure.

Carlo Gavazzi provides the right solution for both wind and sun systems by means of its battery chargers, converting energy into DC power to be delivered to the batteries.

Photovoltaic parks ble Energy



String	Solar control	Web	Surge	Current
boxes	solutions	server	arresters	transformers
Eos SSB Eos LSB	Eos Array Eos Array Lite	Eos Box Eos Web	DSB DSC DSF	TADK CTD

In terms of scale and accessibility, solar parks represent the most economical option as regards planning and construction. Carlo Gavazzi products ensure an important contribution to the maximum capacity utilization of the solar electricity produced in photovoltaic power plants - fixed plants or plants with tracking systems, 1 or 2 axis.

Alongside photovoltaic modules, Carlo Gavazzi is able to provide most automation components for a photovoltaic installation, both for power conversion and plant monitoring. Systems and devices to monitor and control the efficiency of photovoltaic parks are essential to ensure that the solar investment is a solid one.

While Eos Box is designed to control ground installations up to 4MW, Eos Web provides a more integrated solution for roof-top installations up to 1MW.







Energy	Interface	Environmental	Anemometer	Digital energy production displays
analyzers	protections	sensors	and wind vane	
EM24 DIN EM26 96	DPC02DM DPC72DM	PVS-1 TEMPSOL IKE2000	DWS-V DWS-D	DPY3 / DPY4 DPY5 / DPYEXL

Both are web servers gathering data from string monitoring units such as Eos Array and Eos Array Lite, inverters and energy meters. All plant information are available simply using the PC web browser and an Internet connection from everywhere. The advanced string box Eos SSB, equipped with Eos Array solution, is suitable for managing a total string current of 150A and up to 15 strings (125A and up to 12 strings for the Eos SSB Extended version), while the string box Eos LSB, equipped with Eos Array Lite, can manage up to 150 A total string current (from 10 to 15 strings).



With the DPY displays it is possible to remotely show the yield of any power generation system.

The DPY 5 has 5 rows in order to display present power, energy produced since installation, CO₂ emissions saved, date/time and external temperature. On this device, besides the readings of the DPY 3, it is also possible to display the irradiation in W/m² and also the number of days since installation.

Carlo Gavazzi application engineers and product specialists with solid expertise provide complete support, starting from project planning up to the starting up.

Photovoltaic small business, commercial and tracking



Solar	Solar	Surge	Solar control solutions	String	Web
inverters	inverter	arresters		boxes	server
ISMG 1	ISGA	DSB	Eos Array	Eos SSB	Eos Web
ISMGT 1		DSF	Eos Array Lite	Eos LSB	(VMU-C VMU-W)

In photovoltaic plants the energy generated by the solar modules has to be converted into three phase 400 VAC power.

The Carlo Gavazzi PV inverters convert the energy into true sinewave balanced three phase power to be fed into the utility grid. They can be installed either Indoor or outdoor, on walls or on the ground.

The anti-islanding and the grid monitoring system ensure system safety and compliance with the relevant national recommendations.

Carlo Gavazzi provides everything for PV plant monitoring. Eos Array and Eos Array Lite are systems composed of individual modular elements interacting with one another, providing efficient local control to the solar plant and ensuring effective information management in medium or high power plants.

Furthermore, Carlo Gavazzi provides Eos Web where VMU-C unit is a local web-based data management system which gathers measurements and status information from one or more inverters to your PC or to a centralised cloud monitoring solution. As in some rented roofs, wired internet is not available, VMU-W solves the problem by using well spread mobile communication. Carlo Gavazzi energy meters and



CARLO GAVAZZI

systems



Current transformers	Energy analyzers	Interface protections	Environmental sensors	Anemometer	Digital energy production displays
TADK TAD CTD	EM24 DIN EM26 96	DPC02DM DPC72DM	PVS-1 TEMPSOL IKE2000	DWS-V	DPY3 DPY4 DPY5

analysers measure the energy produced and provided to the grid or locally consumed.

These meters can be supplied with MID certification (Annex D). The energy produced at low voltage by a PV plant can be measured with a MID approved meter such as EM24-DIN or with the EM2172, the first 3-phase energy meter with detachable display. When supplying energy to the grid, it is necessary to use a protection device installed between the generator and the power grid in order to grant the required voltage and/or frequency control.



Carlo Gavazzi's interface protections are the most compact solutions currently available on the market. DPC72 protection adds a control function to frequency derivative and event recording and is equipped with a large display for local information readout and a serial port for remote readout.

The surge arresters for indirect lightning L-Guard complete and supplement the Carlo Gavazzi portfolio for the photovoltaic market.

Furthermore, the new DPY displays, for indoor and outdoor environments, show instantaneous power, energy output and saved CO₂ emission.

Photovoltaic residential systems



Solar	Solar	Solar control solutions	1-phase	3-phase	Touch screen /
inverters	inverter		energy meters	energy analyzers	Data logger
ISMG 1 ISMGT 1	ISGA	Eos Array Lite	EM10 DIN EM11 DIN	EM23 DIN EM24 DIN	SmartHUB

Photovoltaic plants in residential areas are mostly grid connected installations.

Modules are set on roofs and the energy produced by the PV modules is delivered to the inverters and then fed into the public grid.

Carlo Gavazzi offers a wide range of devices and components for the configuration of the electrical solar system.

The transformerless inverters, ISMG series, convert direct current from the solar panels into alternate current. The range includes several models from 3 up to 5.1 kWp. Efficiency of the inverters is of the highest. The exclusive Smart MPPT technology ensures the increase of energy up to 20% thanks to the fully functional PV string control software.

The Carlo Gavazzi inverter range includes the single phase ISMGT1 with HF transformer. This enables the use of amorphous (thin film) panels that typically have one of the poles grounded. Dedicated software (ISMG Soft) enables the remote, instantaneous readout of the working parameters of one or more inverters. For the energy metering you can use the one-phase energy meters (EM10) or EM23 for three-phase applications, both with LCD data display.









WT3 BC48 DSF DWSV UDM60



In remote areas renewable energy systems are gaining popularity by means of stand-alone, off-grid plants. Carlo Gavazzi, with its new range of battery chargers, provides a complete solution for both wind and sun energy conversion for industrial, commercial, agricultural, telecom and also rural electrification.

These battery chargers, all equipped with a new MPPT algorithm, convert most of the energy provided by the PV modules or wind turbines into DC power to be delivered to the batteries. All devices can optionally be equipped with a data logger for production data, parameters and alarms logging. Data can be recorded locally on memory cards or sent remotely via mobile communication.

In areas where sun is the prevailing source, Carlo Gavazzi provides the PV3BC48. This device can be connected to PV modules, either mono or polycrystalline as well as thin film with negative grounding types, up to 3 kWp of power.

If the prevailing source is the wind, Carlo Gavazzi offers the option of 2 different devices, each one with a different input power: the WT3BC48 and the WT6BC48. Both devices are already equipped with outputs for emergency braking management.

Our product range Compact

Solar control solutions

Web server

mobile modem

Eos Array / Eos Array Lite

- Modular local control system for PV plant
- Up to 16 DIN module configuration
- Eos-ArraySoft, freeware configuration software
- Eos-Array can manage in addition to VMU-M unit up to: 1 VMU-P, up to 15 VMU-S and up to 7 VMU-O for a total of maximum 15 units

MAIN FEATURES

- The Eos Array solution can be composed of: VMU-M, the master unit and data logger; VMU-S, the string controller; VMU-P, the environment variable unit and VMU-0, the I/O unit
- · Eos Array Lite is the answer to those photovoltaic applications where a less sophisticated monitoring solution is needed

VMU-C (Eos Web)

- Micro PC with Web-server and Web service capability
- Data and event logging capability
- Internal 4GB memory and 16GB SDHC card • back-up memory
- Variables shown as graphs and numbers in formatted tables
- All data exports on HTML format compatible with Excel or other spread sheets
- Management up to 11 Eos Array, 11 inverters and 11 Energy meters

MAIN FEATURES

- Efficiency calculation and control on different levels: string, BOS and Performance ratio and Yield indices
- Alarms control with automatic e-mailing and SMS management

VMU-W (Eos Web)

- Internet access point when regular wired network is not available
- Mobile modem: GSM, GPRS, EDGE, UMTS, HSPA
- Dimensions: 2 DIN modules

MAIN FEATURES

- Suitable for use in combination with VMU-C
- Automatic dual or guad band setting (850-900Mhz, 1800-1900/2100Mhz)







String Boxes

Eos SSB / Eos LSB

- String rated input: current up to 12 A @ 60 °C, Voltage 1000 VDC
- Communication port: RS485 or fibre optic according to the model
- Power supply: 90 to 260 VAC
- PV panel antitheft control (only Eos SSB)
- Remote parallel string switch-off (only Eos SSB)

MAIN FEATURES

- Strings box, based on combinations of Eos Array modules, to manage up to 150A in case of EoS SSB Standard and Eos LSB and up to 125A in case of Eos SSB Extended
- Component control functions such as monitoring of switch disconnector status and correct working of surge arresters (only Eos SSB)

Web server

Eos Box

- Remote management of Eos-Array systems
- WEB-Server capability
- Graphical and analytical trends • •
- Alarm and events logging
- Automatic e-mailing
- Statistical analysis with efficiency calculation •

MAIN FEATURES

 Embedded PC for remote Eos Array, inverters and energy meter management, designed to monitor the status of PV plants and ensure solar investment safety

Touch screen / Data logger

SmartHUB

- Energy data logging from meters and PV inverters
- Colour touch screen 7" (BTM-T7) and 4.3" (BTM-T4)
- Remote access through Web browsers
- Alarms management

- Wide screen display, 64K colours
- 2 Ethernet port with integrated switch
- SD memory card slot
- USB host port
- Multistandard Modbus RTU serial communication port (selectable: RS485, RS422 or RS232)





Our product range

Energy analyzer

Energy analyzers

Energy meters

EM26 96

MAIN FEATURES

- 3-phase energy meters with CT/VT connection
- Primary current input: 5 A
- 96 x 96 mm housing dimensions, only 45 mm behind the panel
- Class 1 (kWh) acc. to EN62053-1
- Modbus communication port

EM23 DIN / EM24 DIN

- 3-phase energy meters with direct connection
- Current input up to 65 A
- 4 DIN modules dimension •
- Class 1 (kWh) acc. to EN62053-1
- Pulse open collector output Modbus communication port (EM24)

MAIN FEATURES

- Direct measurement in a very compact housing to save space
- space • Suitable for measuring generated and consumed energy

• Energy analyser in a very compact housing to save

- MID Annex D certification available
- Suitable for measuring generated and consumed energy (EM24)
- MID Annex D certification available

EM10 DIN / EM11 DIN

- Single-phase energy meters with direct connection
- Current input up to 32 A
- 1 DIN module dimension
- Class 1 (kWh) acc. to EN62053-1
- Pulse open collector output

MAIN FEATURES

- Direct measurement in a very compact housing to save space
- Suitable for measuring generated energy
- MID Annex D certification available







Energy meters

EM2172D

- 3-phase energy meters with CT/VT connection
- Primary current input: 5 A
- 4 DIN modules for DIN -rail mounting and panel mounting (72x72mm)
- Class 1 (kWh) acc. to EN62053-1
- Pulse open collector output
- Modbus communication port

MAIN FEATURES

- Very compact housing to save space
- MID Annex D certification available

Digital modular indicators

UDM60 / UDM40 / USC

- Modular Controller for pulse signals (UDM60)
- Dual 6-DGT •
- 0.001% RDG basic accuracy •
- NPN, PNP, NAMUR, TTL, Pick-up, free of voltage contacts and AC signal inputs Multi-input modular instrument (UDM40, USC)
- 4-DGT three colour LED
- 0.1% RDG basic accuracy
- Dual rate, speed, frequency and period measurement (0.001Hz to 50kHz)

MAIN FEATURES

Digital panelmeter for current, voltage, temperature, resistance, rate, frequency, speed and period measurements

Current transformers

CTD / TADK

- CTD: currents from 40 to 4000 A TADK2: 1-250 A
- Removable panel fixing clips
- DIN-rail and panel mounting facility (TAD...)
- Double screw terminals (CTD)
- Sealable covers
- Case: ABS, self-extinguishing level UL 94 V-O
- Precision class: 0.5

- Wound primary / solid core or split-core
- Compliance with IEC 60185, VDE 0414-1 regulations
- Removable DIN-rail mounting holder





Benevable Energy Our product range

Interface protections

DPC02DM...B003 / B005

- Dimensions: 45 x 80 x 99.5 mm
- DIN rail mounting
- Power: 208 to 240 VAC or 380 to 415 VAC
- Protection degree: IP20
- Output: programmable relays 2 SPDT N.E. or 1 DPDT N.E.

MAIN FEATURES

- DK5940 Ed. 2.2 Interface Protection
- One-phase and three-phase relays for monitoring maximum and minimum voltage and frequency, phase sequence and phase failure. It checks that frequency and voltage are within the limits set by the utility

Interface protections

DPC72DM...B003

- Dimensions: 90 x 71 x 65 mm, 4-DIN mod.
- DIN rail mounting sealable housing
- Values and intervention time programming
- Serial port RS485 Modbus RTU
- Protection degree: IP50
- Output: 1 DPDT N.E.

MAIN FEATURES

- DK5940 Ed. 2.2 and AEEG 84/2012/EEL resolution interface protection
- One-phase and three-phase relays for monitoring maximum and minimum voltage and frequency, phase sequence and phase failure. It checks that frequency and voltage are within the limits set by the utility
- Record of the last 10 events (date, time and reason for the event)

Surge arresters

- Class II or Class I and II
- Available for PV and AC installations
- Models for communication lines
- Optional remote monitoring

DSB / DSC / DSF

• For DIN rail mounting

MAIN FEATURES

- NO backup fuse required
- Appr. Acc. to IEC61643-11 and UTE C61-740-51
- Complies with prEN50539-11







1-phase	1-phase	1-phase
solar inverters	solar inverters	solar inverters

ISMG 1

- Single Phase Transformerless
- 4 powers 3.0, 3.3, 3.8 and 5.1kW AC
- Operating Temperature Range from -10°C to +60°C
- IP54
- CE, DK5940 (CEI0-21 in progress), RD661 / RD1663, VDE ARN4105

MAIN FEATURES

- 2 or 3 independent MPPT inputs
- 2 ports RS485 and RS232

ISMGT 1

- Single Phase with High Frequency Transformer
- A powers 2.8, 3.8, 4,0 and 5.1kW AC
- 4 powers 2.6, 5.6, 4,0 and 5.1kW AC
 Operating Temperature Range from -25°C to +58°C
- Operating remperatore range from -25 v
 Replaceable Ground fault fuse
- CE, VDE0126, DK5940, RD661 / RD1663, G83

MAIN FEATURES

- 4 string inputs
- Incorporated disconnector for both DC and AC
- Designed for poly and monocrystalline as well as thin Film modules

ISGA

- Split phase 240Vac 60Hz (for North America)
- 5 powers 2.2, 3.3, 4.4 and 5.5kW
- Temperature range @Pnom -20° to +45°C
- IP65 / NEMA3R
- UL1741, CSA/CAN22.2, IEEE1547/1547.2

- 1 or 2 independent MPP Inputs
- Built in DC disconnector
- RS232 std; RS485, Ethernet communication ports









Our product range

Irradiation sensors

Temperature sensors

Wind vane / Anemometer

PVS-1

- Sensor type: crystalline silicon cell
- No need for external power supply (self-powered) Long lasting 3% accuracy, thanks to a special antiageing treatment.
- Calibration process according to IEC 60904-2 and 60904-4

MAIN FEATURES

- Long life rugged aluminium case
- UV resistant resin encapsulation
- Fast installation, thanks to the clamping system designed to easily fit the photovoltaic module's frame.

IKE20001K / TEMPSOL

- Temperature Pt100 or Pt1000 (TEMPSOL) •
- Temperature Pt1000 (IKE20001K)
- ±0.3°C connection type
- 2 wire connection type

MAIN FEATURES

- Specifically design to measure the temperature of PV panels (TEMPSOL)
- For air temperature measurement in PV plants (IKE20001k)

DWS-V / DWS-D

- Rotor size: 145 mm
- PNP & NPN open collector output in one unit
- Rotor: Black painted stainless steel •
- Wind vane for relative wind direction (0 and 90 degree internals -DWS-D-DAC13) (+/- 7 degree of wind direction, left/right wind indication DWS-D-DDC13)
- Anemometer with opto-electronic detection (DWS-V...) Measuring range 2 to 30 m/s
- Current source output 10 to 28 VDC supply

MAIN FEATURES

- Opto-electronic detection
- All inputs and outputs are protected against reverse polarity and transients
- Dust sealed stainless steel ball bearing







Wind battery charger

WT3 BC48

- For 3 kW Wind turbine
- 48V lead acid batteries
- Capacity from 500Ah to 1200Ah
- Programmable Turbine curve
- Main operating parameters readings
- IP54

MAIN FEATURES

- MPPT Algorithm
- RS485 communication
- Turbine braking management
- Interrupted Charge management

Indoor/outdoor digital energy production displays

DPY30 / DPY40 / DPY50

- Indoor and Outdoor construction
- 3, 4 or 5 lines or fully customizable Power supply 230V 50Hz
- •
- Can be connected with CG EM24 or EM26
- DPY40 programmable messages

MAIN FEATURES

- Flexibility of readings and general appearance
- Easy installation with no programming (plug and play)
- High visibility also in direct sunlight or from high distance (DPÝ30 and DPY50)

Outdoor digital energy production displays

DPYEXL

- Outdoor construction
- LED Backlit header and titles
- Power supply 230Vac
- Self Adjusting decimal point
- Can be connected to CG EM21, EM24 and EM26

- Fully customizable titles
- High brightness LED's up to 75m reading
- Crepuscular brightness adjustment







OUR SALES NETWORK IN EUROPE

AUSTRIA - Carlo Gavazzi GmbH Ketzergasse 374, A-1230 Wien Tel: +43 1 888 4112 Fax: +43 1 889 10 53 office@carlogavazzi.at

BELGIUM - Carlo Gavazzi NV/SA Mechelsesteenweg 311, B-1800 Vilvoorde GERMANY - Carlo Gavazzi GmbH Tel: +32 2 257 4120 Fax: +32 2 257 41 25 sales@carlogavazzi.be

DENMARK - Carlo Gavazzi Handel A/S Over Hadstenvej 40, DK-8370 Hadsten Tel: +45 89 60 6100 Fax: +45 86 98 15 30 handel@gavazzi.dk

FINLAND - Carlo Gavazzi OY AB Petaksentie 2-4, FI-00661 Helsinki Tel: +358 9 756 2000 Fax: +358 9 756 20010 myynti@gavazzi.fi

FRANCE - Carlo Gavazzi Sarl Zac de Paris Nord II, 69, rue de la Belle Etoile, F-95956 Roissy CDG Cedex Tel: +33 1 49 38 98 60 Fax: +33 1 48 63 27 43 french.team@carlogavazzi.fr

Pfnorstr. 10-14 D-64293 Darmstadt Tel: +49 6151 81000 Fax: +49 6151 81 00 40 info@gavazzi.de

GREAT BRITAIN - Carlo Gavazzi UK Ltd 7 Springlakes Industrial Estate, Deadbrook Lane, Hants GU12 4UH, **GB-Aldershot** Tel: +44 1 252 339600 Fax: +44 1 252 326 799 sales@carlogavazzi.co.uk

ITALY - Carlo Gavazzi SpA Via Milano 13, I-20020 Lainate Tel: +39 02 931 761 Fax: +39 02 931 763 01 info@gavazziacbu.it

NETHERLANDS - Carlo Gavazzi BV Wijkermeerweg 23, NL-1948 NT Beverwijk Tel: +31 251 22 9345 Fax: +31 251 22 60 55 info@carlogavazzi.nl

NORWAY - Carlo Gavazzi AS Melkeveien 13, N-3919 Porsgrunn Tel: +47 35 93 0800 Fax: +47 35 93 08 01 post@gavazzi.no

PORTUGAL - Carlo Gavazzi Lda Rua dos Jerónimos 38-B, P-1400-212 Lisboa Tel: +351 21 361 7060 Fax: +351 21 362 13 73 carlogavazzi@carlogavazzi.pt

SPAIN - Carlo Gavazzi SA Avda. Iparraguirre, 80-82, E-48940 Leioa (Bizkaia) Tel: +34 94 480 4037 Fax: +34 94 480 10 61 gavazzi@gavazzi.es

SWEDEN - Carlo Gavazzi AB V:a Kyrkogatan 1 S-652 24 Karlstad Tel: +46 54 85 1125 Fax: +46 54 85 11 77 info@carlogavazzi.se

SWITZERLAND - Carlo Gavazzi AG Verkauf Schweiz/Vente Suisse Sumpfstrasse 32. CH-6312 Steinhausen Tel: +41 41 747 4535 Fax: +41 41 740 45 40 info@carlogavazzi.ch

OUR SALES NETWORK IN NORTH AMERICA

USA - Carlo Gavazzi Inc. 750 Hastings Lane, USA-Buffalo Grove, IL 60089, Tel: +1 847 465 6100 Fax: +1 847 465 7373 sales@carlogavazzi.com

CANADA - Carlo Gavazzi Inc. 2660 Meadowvale Boulevard CDN-Mississauga Ontario L5N 6M6, Tel: +1 905 542 0979 Fax: +1 905 542 22 48 gavazzi@carlogavazzi.com

MEXICO - Carlo Gavazzi Mexico S.A. de. C.V. Calle La Montaña no. 28, Fracc. Los Pastores Naucalpan de Juárez, EDOMEX CP 53340 Tel & Fax: +52.55.5373.7042 mexicosales@carlogavazzi.com

OUR SALES NETWORK IN ASIA AND PACIFIC

SINGAPORE - Carlo Gavazzi Automation Singapore Pte. Ltd. 61 Tai Seng Avenue #05-06 UE Print Media Hub Singapore 534167 Tel: +65 67 466 990 Fax: +65 67 461 980

MALAYSIA - Carlo Gavazzi Automation (M) SDN. BHD. D12-06-G, Block D12, Pusat Perdagangan Dana 1, Jalan PJU 1A/46, 47301 Petaling Jaya, Selangor, Malaysia. Tel: +60 3 7842 7299 Fax: +60 3 7842 7399

CHINA - Carlo Gavazzi Automation (China) Co. Ltd. Unit 2308, 23/F. News Building, Block 1,1002 Middle Shennan Zhong Road, Shenzhen, China Tel: +86 755 83699500 Fax: +86 755 83699300

HONG KONG - Carlo Gavazzi Automation Hong Kong Ltd. Unit 3 12/F Crown Industrial Bldg., 106 How Ming St., Kwun Tong, Kowloon, Hong Kong Tel: +852 23041228 Fax: +852 23443689

OUR COMPETENCE CENTRES AND PRODUCTION SITES

Carlo Gavazzi Industri A/S Hadsten - DENMARK Carlo Gavazzi Automation

(Kunshan) Co., Ltd. Kunshan - CHINA

Carlo Gavazzi Ltd Zejtun - MALTA

Carlo Gavazzi Controls SpA Belluno - ITALY

Uab Carlo Gavazzi Industri Kaunas Kaunas - LITHUANIA

HEADQUARTERS

Carlo Gavazzi Automation SpA Via Milano, 13 - I-20020 Lainate (MI) - ITALY Tel: +39 02 931 761 info@gavazziautomation.com







www.gavazziautomation.com

